

AN IMPROVEMENT ON A METHOD OF CONTROLLING AN EJECTION MOLDING PROCESS OF AN EJECTION MOLDING MACHINE

5 ABSTRACT

A method of controlling an ejection molding process of an ejection molding machine includes the action of setting an automatic process, which is done right after the action of setting function/time, and by
10 means of which those motions are set that are to be performed between completion of the mold-opening action and completion of the mold-closing action by means of choosing among prepared options provided for setting each motion according to the nature of the mold used on the injection molding machine as well as the form of the
15 products to be made with the machine and the mold.